

S. FAB

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10-05



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RBEM672V4010103-1
Job Sheet 178187



Part No: RBEM672V4010103-1

Job Qty: 1 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/28/18

Job Tracking No:

Due Date: 10/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM672V4010103 Rev.1 IPP Rev. A 17.08.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/3/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	1 pcs		10/3/18	0.00	0.00	Small Fab-7		MLL
120	QC	1 pcs		10/3/18	0.00	0.00	QC5		MLL
130	Packaging	1 pcs		10/3/18	0.00	0.00	Packaging3-1		MLL
140	QC21-SA	1 Ea		10/3/18	0.00	0.00	QC21		MLL

Part Op
Descriptions: 110 - Assemble as per DWG. Sheet 2

21 OCT 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CMT-32-18-AE-VO	Latch W/Fold-Away Knob (Elesa)	3 Ea (3 ea)	90-Start up Operation	5078463
RBEM672V4010103-3	Support	1 Ea (1 ea)	90-Start up Operation	5104546

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CMT-32-18-AE-VO	3	28	0
	RBEM672V4010103-3	1	3	0

Part Specifications

Specifications could not be found.

Plex 10/4/18 9:21 AM dart.logan.david

DART
AEROSPACE

Container No: S116209

Part: FBEM672V4010103-1

Job No: 178187

Serial No/Batch: S116209

Revision: 1

Inspection: 1

Exp Date:

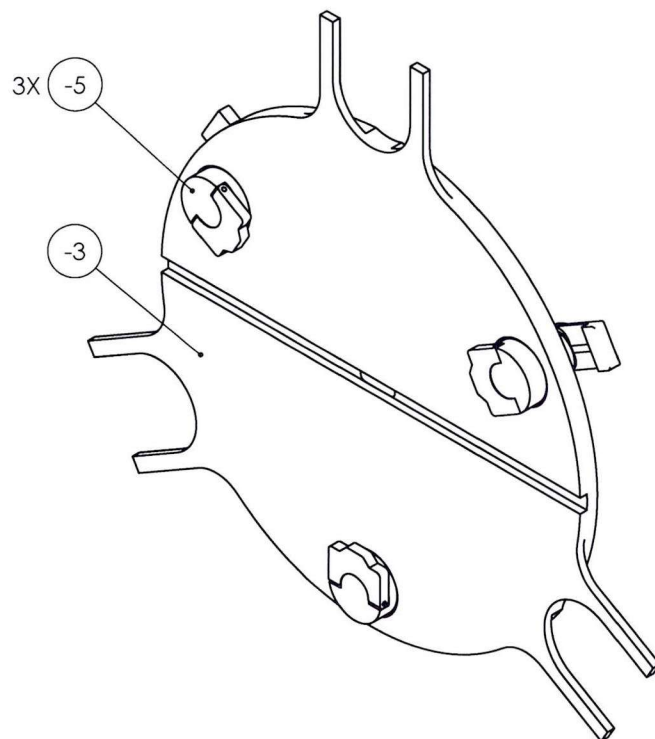
Instructions:

1221 Aberdeen Street,
Hawthorn, VIC 3122
TEL: 1 813 832 6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/05/18

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
APPROVED				



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SUPPORT ASSEMBLY

DART AEROSPACE	
TITLE TRB ANGLE MEASURMENT	
DWG NO. RBEM672V4010103-1	REV 1
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:3	DATE 6/21/2016
SHEET 2 OF 6	